Submersible pumps DOUBLE-CHANNEL



- An innovative project by Pedrollo's Research and Development department, has resulted in the new MC, a complete range of extremely robust and reliable electric pumps.
- * Thanks to the enhanced oversizing of the oil-bath electric motor, shaft and bearings, the new **MC** electric pumps guarantee an unprecedented service life, with high hydraulic performance, low operating costs and easy maintenance. The oil-bath motor also allows continuous operation of the electric pump, even if partially uncovered.
- They are recommended in all installations for pumping waste water with suspended solid bodies up to 65 mm diameter.
- The MC series is equipped with a double-channel impeller, ideal for the discharge of large volumes of waste water.



PERFORMANCE RANGE

- Flow rate up to **1600 l/min** (96 m³/h)
- Head up to 25 m

APPLICATION LIMITS

- **10 m** maximum immersion depth (with a sufficiently long power cable)
- Maximum liquid temperature +40 °C
- Passage of solids:
 up to Ø 50 mm for MC /50
 up to Ø 65 mm for MC /65
- Minimum immersion depth for continuous service:
 - **320 mm** for MC /50
 - **360 mm** for MC /65

CONSTRUCTION AND SAFETY STANDARDS

- 10 m long power cable
- External float switch and control box for single-phase versions

INSTALLATION AND USE

MC series pumps, made from heavy gauge robust cast iron, resistant to abrasion and long-lasting, are fitted with a DOUBLE-CHANNEL impeller and are capable of pumping liquids containing short fibred suspended solids. They are ideal for pumping **sewage**, **waste water**, **water mixed with mud, groundwater and surface water** in locations such as blocks of flats, public buildings, factories, multi-storey and underground car parks, washing areas, etc.

PATENTS - TRADE MARKS - MODELS

• Patent n° IT0001428923

OPTIONS AVAILABLE ON REQUEST

- **QES** control box for three-phase pumps
- Single-phase pumps without float switch
- Other voltages or 60 Hz frequency

GUARANTEE

For the following versions, to validate the guarantee, the built-in thermal overload protector must be connected to the control box:

three-phase

– MC 15-20-30-40/50 – MC 30-40/65

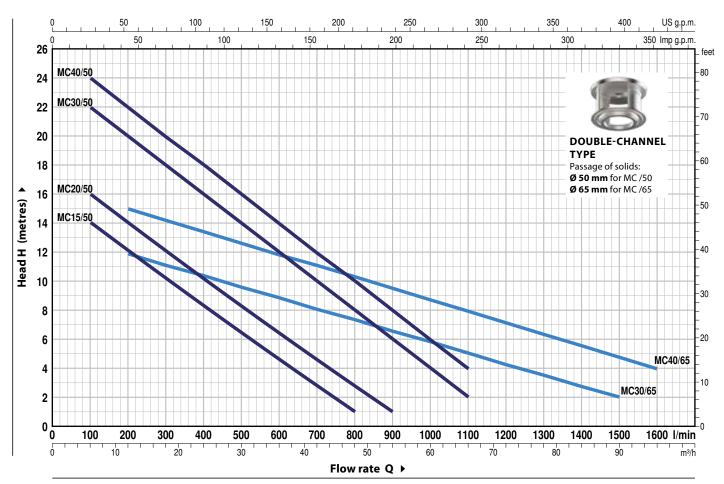
- MC 30-40/6





CHARACTERISTIC CURVES AND PERFORMANCE DATA

50 Hz n= 2900 min⁻¹



МО	DEL	POWE	ER (P2)	m³/h	0	6	12	18	24	30	36	42	48	54	60	66	72	90	96
Single-phase	Three-phase	kW	HP	Q I/min	0	100	200	300	400	500	600	700	800	900	1000	1100	1200	1500	1600
MCm 15/50	MC 15/50	1.1	1.5		16	14	12.5	10.5	8.5	6.5	4.5	3	1						
MCm 20/50	MC 20/50	1.5	2		18	16	14	12.5	10.5	8.5	6.5	5	3	1					
MCm 30/50	MC 30/50	2.2	3		24	22	20	18	16	14	12	10	8	6	4	2			
-	MC 40/50	3	4	H metres	25	24	22	20	18	16	14	12	10	8	6	4			
MCm 30/65	MC 30/65	2.2	3	-	13	-	12	11	10.5	9.7	9	8	7.5	6.5	6	5	4.5	2	
-	MC 40/65	3	4		17	-	15	14	13.5	12.5	12	11	10.5	9.5	8.5	8	7	4.8	4

 $\mathbf{Q} = Flow rate \quad \mathbf{H} = Total manometric head$

Tolerance of characteristic curves in compliance with EN ISO 9906 Grade 3B.













IMPELLER

2

DOUBLE-CHANNEL

POS. COMPONENT CONSTRUCTION CHARACTERISTICS

1 PUMP BODY Cast iron with an Epoxy Electro Coating treatment, with threaded ports in compliance with ISO 228/1

Precision cast stainless steel AISI 304 DOUBLE-CHANNEL type

- **3 MOTOR CASING** Cast iron with an Epoxy Electro Coating treatment
- 4 MOTOR CASING PLATE Cast iron with an Epoxy Electro Coating treatment
- 5 MOTOR SHAFT Stainless steel AISI 431

6 TWO MECHANICAL SEALS SEPARATED BY AN OIL CHAMBER

Shaft	Position		Materials	
Diameter		Stationary ring	Rotational ring	Elastomer
Ø 22 mm	Motor side	Ceramic	Graphite	NBR
Ø 20 mm	Pump side	Silicon carbide	Silicon carbide	NBR
	Diameter Ø 22 mm	Diameter Ø 22 mm Motor side	Diameter Stationary ring Ø 22 mm Motor side Ceramic	DiameterStationary ringRotational ringØ 22 mmMotor sideCeramicGraphite

7 BEARINGS 6305 CM D 6 / 6204 ZZ - C3

8 ELECTRIC MOTOR

MCm 15-20-30: single-phase 230 V - 50 Hz with thermal overload protector incorporated into the winding

MC: three-phase 400 V - 50 Hz. with thermal overload protector incorporated into the winding to be connected to the control box (supplied on demand)

Insulation: class FProtection: IP X8

9 POWER CABLE

10 metres long "H07 RN-F" cable

10 CONTROL BOX for MCm 15-20-30

(only for single-phase versions)

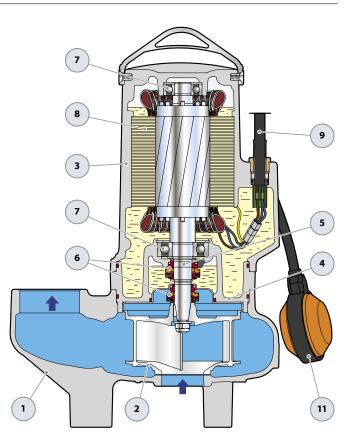
Complete with capacitor and manual reset motor protector

11 FLOAT SWITCH

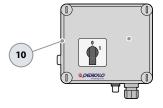
(only for single-phase versions)

OPTIONAL – Supporting Base





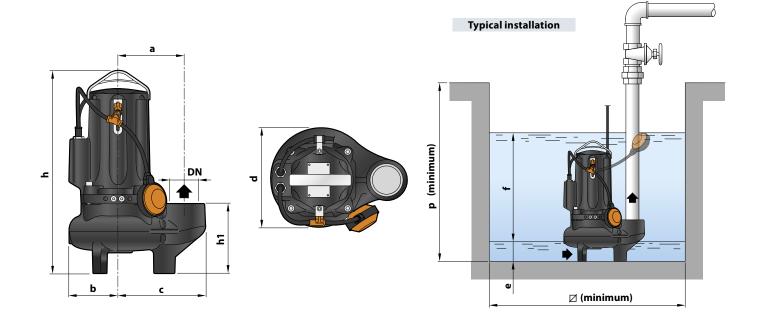
Standard Equipment



Control Box (only for single-phase versions)







M	ODEL	PORT	Passage				DIN	IENSIO	NS mm	ı				kg	
Single-phase	Three-phase	DN	of solids mm	a	b	с	h	h1	d	e	f	р	Ø	1~	3~
MCm 15/50	MC 15/50					242	487	167	242		able			42.0	40.5
MCm 20/50	MC 20/50	21/ "		162	119					75				43.0	42.0
MCm 30/50	MC 30/50	21⁄2"	Ø 50	162		212	513 487	167	242	75				48.0	43.0
_	MC 40/50						513				variable	800	800	-	48.0
MCm 30/65	MC 30/65					240	547 521							50.0	45.0
-	MC 40/65	3"	Ø 65	180	120		547	201	246	85				-	50.0

ABSORPTION AND CAPACITORS -

MODEL	VOL	ſAGE
Single-phase	230 V	240 V
//Cm 15/50	10.5 A	10.1 A
ICm 20/50	14.0 A	13.4 A
Cm 30/50	18.0 A	17.3 A
ICm 30/65	14.0 A	13.4 A

MODEL		VOLTAGE	
Three-phase	230–240 V	400–415 V	690–720 V
MC 15/50	7.8 A	4.5 A	2.8 A
MC 20/50	8.7 A	5.0 A	3.3 A
MC 30/50	10.4 A	6.0 A	4.3 A
MC 40/50	11.2 A	6.5 A	4.8 A
MC 30/65	9.5 A	5.5 A	3.8 A
MC 40/65	13.0 A	7.5 A	5.8 A

MODEL	CAPACITANCE CAPACITORS
Single-phase	(230 V o 240 V)
MCm 15/50	50 μF 450 VL
MCm 20/50	50 μF 450 VL
MCm 30/50 MCm 30/65	60 μF 450 VL

NC-F Submersible pumps **DOUBLE-CHANNEL** with flanged ports



- An innovative project by Pedrollo's Research and Development department, has resulted in the new MC-F, a complete range of extremely robust and reliable electric pumps.
- * Thanks to the enhanced oversizing of the oil-bath electric motor, shaft and bearings, the new **MC-F** electric pumps guarantee an unprecedented service life, with high hydraulic performance, low operating costs and easy maintenance. The oil-bath motor also allows continuous operation of the electric pump, even if partially uncovered.
- They are recommended in all installations for pumping waste water with suspended solid bodies up to 65 mm diameter.
- * The MC-F series is equipped with a double-channel impeller, ideal for the discharge of large volumes of waste water.



PERFORMANCE RANGE

- Flow rate up to **1600 l/min** (96 m³/h)
- Head up to 25 m

APPLICATION LIMITS

- **10 m** maximum immersion depth (with a sufficiently long power cable)
- Maximum liquid temperature +40 °C
- Passage of solids:
 - up to Ø 50 mm for MC /50-F
 - up to Ø 65 mm for MC /65-F
- Minimum immersion depth for continuous service:
 320 mm for MC /50-F
 - **360 mm** for MC /65-F

CONSTRUCTION AND SAFETY STANDARDS

- 10 m long power cable
- External float switch and control box for single-phase versions

INSTALLATION AND USE

MC-F series pumps, made from heavy gauge robust cast iron, resistant to abrasion and long-lasting, are fitted with a DOUBLE-CHANNEL impeller and are capable of pumping liquids containing short fibred suspended solids. They are ideal for pumping **sewage**, **waste water**, **water mixed with mud, groundwater and surface water** in locations such as blocks of flats, public buildings, factories, multi-storey and underground car parks, washing areas, etc.

PATENTS - TRADE MARKS - MODELS

• Patent n° IT0001428923

OPTIONS AVAILABLE ON REQUEST

- **QES** control box for three-phase pumps
- Single-phase pumps without float switch
- Other voltages or 60 Hz frequency

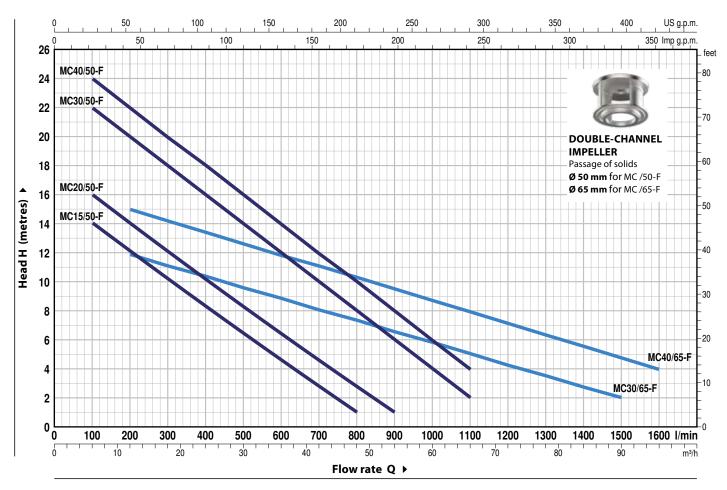
GUARANTEE

- For the following versions, to validate the guarantee, the built-in thermal overload guarantee, the built-in thermal overload control box: three-phase
 - MC 15-20-30-40/50-F
 - MC 30-40/65-F



CHARACTERISTIC CURVES AND PERFORMANCE DATA

50 Hz n= 2900 min⁻¹



MO	DEL	POWE	ER (P2)	m³/h	0	6	12	18	24	30	36	42	48	54	60	66	72	90	96
Single-phase	Three-phase	kW	HP	Q //min	0	100	200	300	400	500	600	700	800	900	1000	1100	1200	1500	1600
MCm 15/50-F	MC 15/50-F	1.1	1.5		16	14	12.5	10.5	8.5	6.5	4.5	3	1						
MCm 20/50-F	MC 20/50-F	1.5	2		18	16	14	12.5	10.5	8.5	6.5	5	3	1					
MCm 30/50-F	MC 30/50-F	2.2	3		24	22	20	18	16	14	12	10	8	6	4	2			
_	MC 40/50-F	3	4	H metres	25	24	22	20	18	16	14	12	10	8	6	4			
MCm 30/65-F	MC 30/65-F	2.2	3		13	-	12	11	10.5	9.7	9	8	7.5	6.5	6	5	4.5	2	
-	MC 40/65-F	3	4		17	-	15	14	13.5	12.5	12	11	10.5	9.5	8.5	8	7	4.8	4

 $\mathbf{Q} = Flow rate \mathbf{H} = Total manometric head$

Tolerance of characteristic curves in compliance with EN ISO 9906 Grade 3B.









RoHS2





DOUBLE-CHANNEL

POS. COMPONENT CONSTRUCTION CHARACTERISTICS

- 1
 PUMP BODY
 Cast iron with an Epoxy Electro Coating treatment, with flanged and threaded ports in compliance with ISO 228/1

 2
 IMPELLER
 Precision cast stainless steel AISI 304 DOUBLE-CHANNEL type
- 3 MOTOR CASING Cast iron with an Epoxy Electro Coating treatment
- 4 MOTOR CASING PLATE Cast iron with an Epoxy Electro Coating treatment
- 5 MOTOR SHAFT Stainless steel AISI 431

6 TWO MECHANICAL SEALS SEPARATED BY AN OIL CHAMBER

Seal	Shaft	Position		Materials		
Model	Diameter		Stationary ring	Rotational ring	Elastomer	
STA-22	Ø 22 mm	Motor side	Ceramic	Graphite	NBR	
STA-20	Ø 20 mm	Pump side	Silicon carbide	Silicon carbide	NBR	

7 BEARINGS 6305 CM D 6 / 6204 ZZ - C3

8 ELECTRIC MOTOR

MCm 15-20-30-F: single-phase 230 V - 50 Hz with thermal overload protector incorporated into the winding

MC-F: three-phase 400 V - 50 Hz. with thermal overload protector incorporated into the winding to be connected to the control box (supplied on demand)

– Insulation: class F– Protection: IP X8

9 POWER CABLE

10 metres long "H07 RN-F" cable

10 CONTROL BOX for MCm 15-20-30-F

(only for single-phase versions)

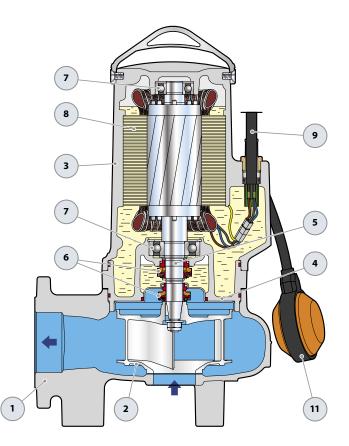
Complete with capacitor and manual reset motor protector

11 FLOAT SWITCH

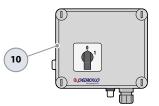
(only for single-phase versions)

OPTIONAL – Supporting Base





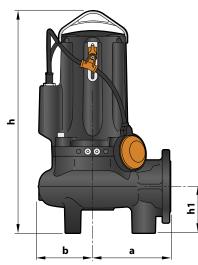
Standard Equipment

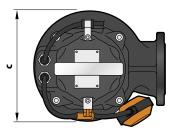


Control Box (only for single-phase versions)



DIMENSIONS AND WEIGHT





м	ODEL	Passage		kg					
Single-phase	Three-phase	Passage of solids mm Ø 50	а	b	с	h	h1	1~	3~
MCm 15/50-F	MC 15/50-F			487		407		43.5	42.0
MCm 20/50-F	MC 20/50-F		170	110	242	487	102	44.5	43.5
MCm 30/50-F	MC 30/50-F	Ø 50	170	119	242	513 487	102	49.5	44.5
-	MC 40/50-F	-				513	-	-	49.5
MCm 30/65-F	MC 30/65-F		210	120	246	547 521	122	52.0	47.0
_	MC 40/65-F	Ø 65	210	120	246	547	123	_	52.0

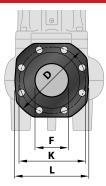
ABSORPTION AND CAPACITORS -

MODEL	VOLT	AGE	MODEL	VOLTAGE				
Single-phase	230 V	240 V	Three-phase	230–240 V	400–415 V	690–720 V		
MCm 15/50-F	10.5 A	10.1 A	MC 15/50-F	7.8 A	4.5 A	2.8 A		
			MC 20/50-F	8.7 A	5.0 A	3.3 A		
MCm 20/50-F	14.0 A	13.4 A	MC 30/50-F	10.4 A	6.0 A	4.3 A		
MCm 30/50-F	18.0 A	17.3 A	MC 40/50-F	11.2 A	6.5 A	4.8 A		
	10.0 A	17.3 A	MC 30/65-F	9.5 A	5.5 A	3.8 A		
MCm 30/65-F	14.0 A	13.4 A	MC 40/65-F	13.0 A	7.5 A	5.8 A		

MODEL	CAPACITANCE CAPACITORS
Single-phase	(230 V or 240 V)
MCm 15/50-F	50 μF 450 VL
MCm 20/50-F	50 μF 450 VL
MCm 30/50-F MCm 30/65-F	60 μF 450 VL

PORT FLANGE -

MODEL	FLANGE	F	к	D	L	но	LES
			mm	mm	mm	N°	Ø (mm)
MC /50-F	DN65 (PN10)	2½"	145	185	160	4	18
MC /65-F	DN80 (PN10)	3"	160	200	180	8	18



SEWAGE LIFTING SYSTEM VXC-F – MC-F





HORIZONTAL DELIVERY VERSION WITH 3/4" GUIDE TUBES

For VXC /50-F, MC /50-F	Cod. ASSVXCF051	DN 2"
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- Kit consisting of:
- 1. footing connection
- 2. slide guide with screws and seals
- 3. support for the guide tubes

VERTICAL DELIVERY VERSION WITH 34" GUIDE TUBES

For VXC /50-F, MC /50-F	Cod. ASSVXCF051V	DN 21/2"
For VXC /65-F, MC /65-F	Cod. ASSVXCF071V	DN 3 "

Kit consisting of:

- 1. footing connection completo di controflangia
- 2. slide guide with screws and seals
- 3. support for the guide tubes

VERTICAL DELIVERY VERSION WITH 2" GUIDE TUBES

For VXC /50-F, MC /50-F	Cod. ASSVXCF0704V	DN 3"
For VXC /65-F, MC /65-F	Cod. ASSVXCF0705V	DIN 3

Kit consisting of:

1. footing connection completo di controflangia

2. slide guide with screws and seals

3. support for the guide tubes

ACCESSORIES CAN BE ORDERED -

SLIDE GUIDE (Also to be ordered separately)	
For VXC /50-F, MC /50-F with guide tubes Ø ¾"	Cod. ASSFL0017
For VXC /65-F, MC /65-F with guide tubes Ø ¾ "	Cod. ASSFL0018
For VXC /50-F, MC /50-F with guide tubes Ø2"	Cod. ASSFL071
For VXC /65-F, MC /65-F with guide tubes Ø 2 "	Cod. ASSFL072

Complete with screws and seals

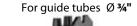
INTERMEDIATE SUPPORT (To be ordered separately)

For guide tubes Ø ¾"	Cod. 859SV340INTFA
For guide tubes Ø2"	Cod. 859SV349INTFA

In order to ensure stability, insert the intermediate support:

– every 2 metres with ³/₄" guide tubes (compulsory)

every 3 metres with 2" guide tubes (recommended)



INTERMEDIATE SUPPORT



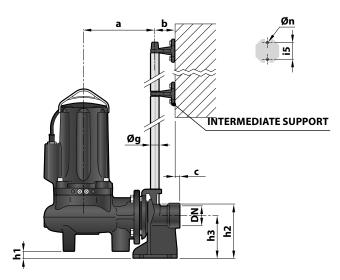
GUIDE TUBES (AISI 304 stainless steel)

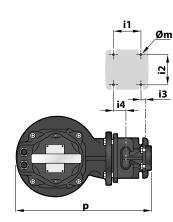
Guide tube ؾ"	Cod. 54SARTG005
Guide tube Ø2"	Cod. 54SARTG006

Maximum length of the tube plank: 6 metres



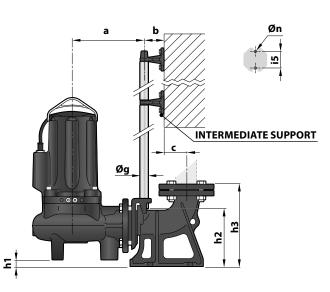
DIMENSIONS (Horizontal delivery version) -

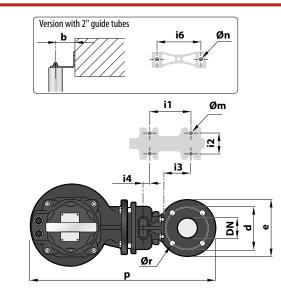




MODEL	Passage of solids	PORT							DIME	NSION	Smm				1		
	mm	DN	a	b	c	р	h1	h2	h3	i1	i2	i3	i4	i5	Øg	Øm	Øn
VXC /50-F	Ø 50	2"	216	61	17	412	28	165	130	85	94	16	40	50	3⁄4"	12	11
MC /50-F	0.50	2	210	01	17	412	20	105	150	65	94	10	40	50	74	12	11

DIMENSIONS (Vertical delivery version)





Version with ¾" guide tubes

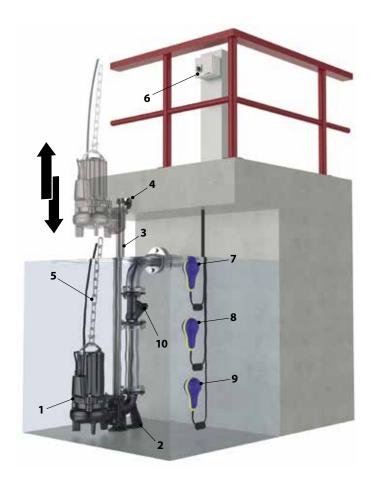
MODEL	Passage of PORT DIMENSIONS mm solids																			
	mm	DN	a	b	c	d	е	р	h1	h2	h3	i1	i2	i3	i4	i5	Øg	Øm	Øn	Ør
VXC /50-F	<i>A</i> FO	21⁄2"	212	<i>c</i> 1	52	125	165	526	25.5	164	215	120	72	(2)	-	50	3⁄4"	14	11	10
MC /50-F	Ø 50	(PN10)	213	61	52	125	165	526	25.5	164	215	120	72	62	5	50	-7/4	14	11	18
VXC /65-F	Ø CE	3"	252	<i>c</i> 1	<i>c</i> 0	150	100	500	10	216	270	120	112	0.4	15	50	3/11	14	11	10
MC /65-F	Ø 65	(PN6)	253	61	69	150	190	598	46	216	279	130	112	84	15	50	3⁄4"	14	11	18

Version with 2" guide tubes

MODEL	Passage of solids																				
	mm	DN	a	b	с	d	е	р	h1	h2	h3	i1	i2	i3	i4	i5	i6	Øg	Øm	Øn	Ør
VXC /50-F	Ø 50	3"	320	85	95	160	200	718	105	265	392	250	150	35	-130		187	2"	22	13.5	18
MC /50-F	9 50	(PN10)	320	85	95	160	200	/18	105	205	392	250	150	35	-130	_	187	2	22	13.5	18
VXC /65-F	0.65	3"	250	05	05	100	200	760	0.4	250	202	250	150	25	120		107	2"	22	12 5	10
MC /65-F	Ø 65	(PN10)	359	85	95	160	200	760	84	256	392	250	150	35	-130	-	187	2"	22	13.5	18



STANDARD INSTALLATION -



- 1. Pump
- 2. Footing connection
- 3. Guide tubes
- 4. Support for the guide tubes
- 5. Lifting chain
- 6. Control box
- 7. Alarm float switch
- 8. Starting float switch
- 9. Stop float switch
- 10. Non-return valve





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